

Trigger/Transfer Bar Replacement Instructions

XR9 Series

The transfer bar spring is under tension.

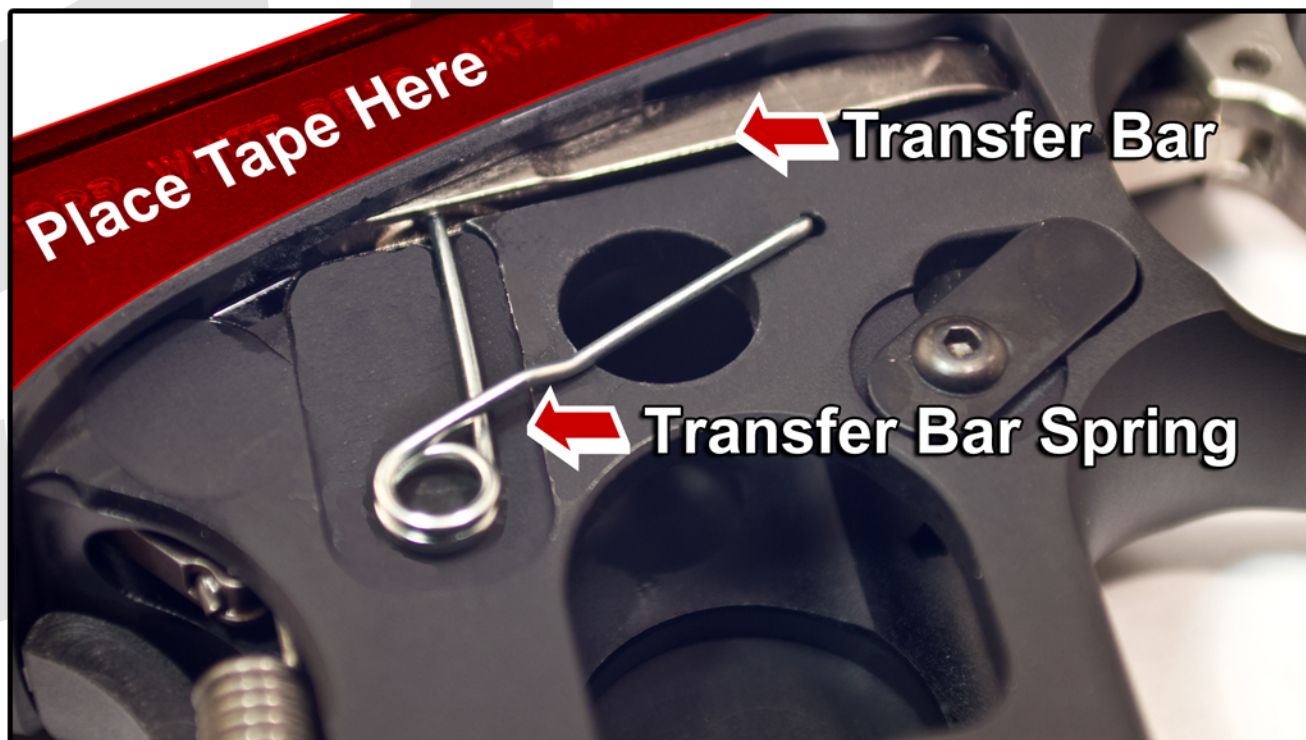
Wear eye protection WHENEVER working on your firearm.

Remove magazine and **clear firearm, making sure it is completely unloaded.**

Remove slide, rotating slide release lever clockwise to the nine o'clock position.

Remove the right grip using a 1.5mm allen wrench to loosen grip screws.

Use fiber tape to protect the frame, above the transfer bar spring. Remove the transfer bar spring from the frame and transfer bar, beginning with the end that is pointing roughly to the three o'clock position and is anchored into the frame.

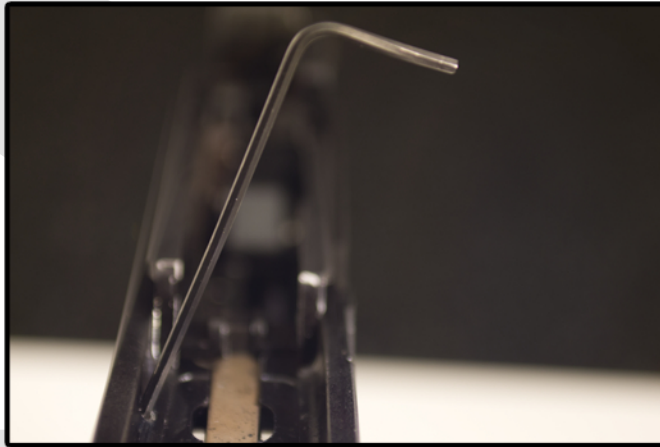


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Remove the trigger pin set screw. Use a .050 inch allen wrench. This set screw is at an angle, make sure to properly seat the wrench.

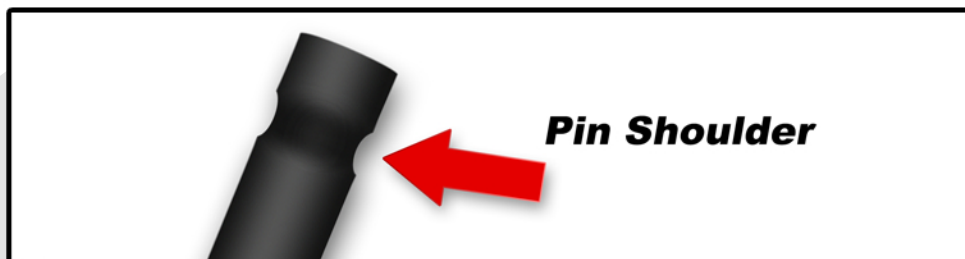


Remove trigger pin. The pin should only be removed out the left side of the frame. Attempting to remove the pin from the right side of the frame can damage the pistol and should never be done.

Remove the trigger/transfer bar assembly. Gently pull the assembly down slightly and towards the front of the gun. Once the trigger has cleared the frame, rotate the assembly and adjust the trigger to clear the frame with the trigger and transfer bar.

Insert your new trigger/transfer bar assembly.

Insert the trigger pin into the left side of the frame. Pin should go in "shoulder end" first and needs to pass through the pivot hole in the trigger. Make sure the pin is flush with the left side of the frame.



After applying Loctite to the trigger pin set screw insert it into the frame. Note that it goes in at an angle. Ensure screw does not cross thread.

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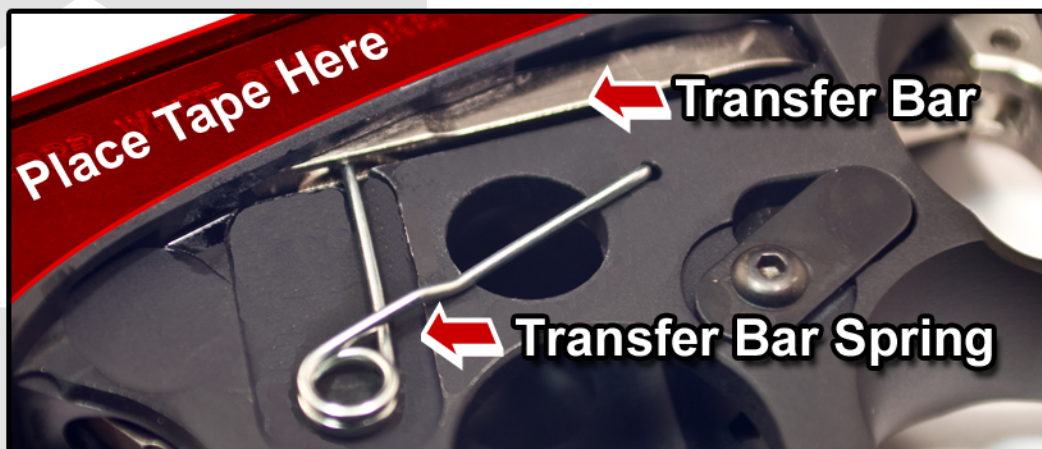
Trigger/Transfer Bar Replacement Instructions

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The transfer bar spring is under tension.

Wear eye protection WHENEVER working on your firearm.

Use fiber tape to protect the frame above the transfer bar spring. install the transfer bar spring, starting with the short end that anchors into the Transfer Bar. Refer to the images below for proper spring placement.



Top view of the Transfer Bar Spring properly seated in the Transfer Bar.



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Trigger/Transfer Bar Replacement Instructions XR9 Series

Replace right grip, making sure not to over tighten the grip screws.

Replace slide, and **clear firearm again**. With the **pistol pointed in a safe direction**, dry fire the firearm to ensure proper function.

A complete video showing this procedure is available on youtube. Just enter "Boberg Arms" into the search box and then click on:

"XR9 Series Trigger / Transfer Bar Installation"

You can also type this address into your browser:

<https://www.youtube.com/watch?v=Thwwd3S9rmA>

The staff at Boberg Arms is always happy to assist you in any way we can. Stuck somewhere in the procedure? Give us a call!

Customer Service: 651-287-0617
(Mon to Fri, 9AM - 5PM CDT)



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