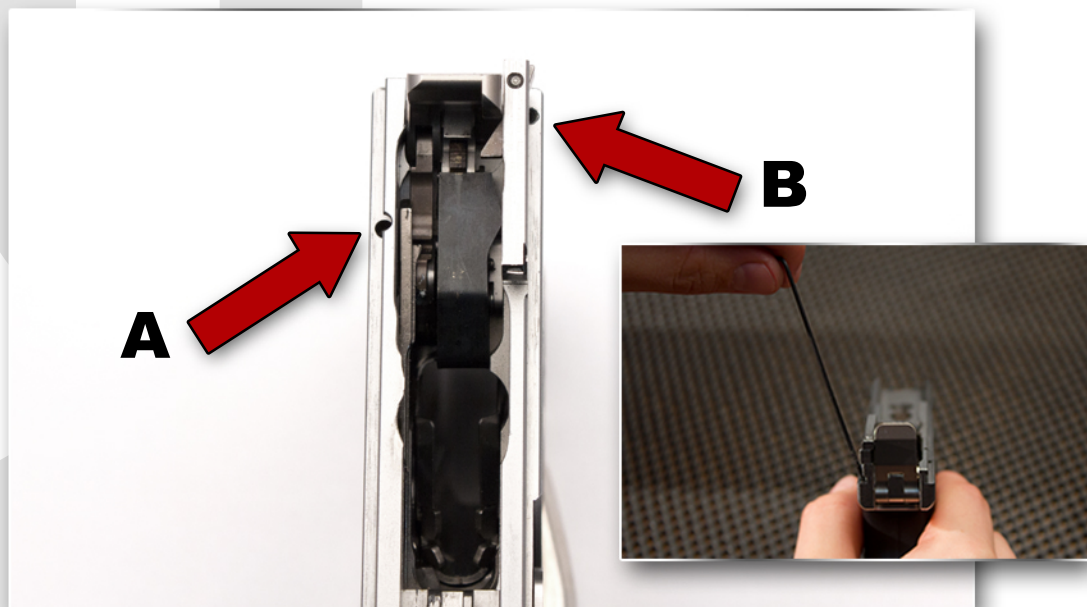


Lift Mechanism Removal XR9 Series

Wear eye protection WHENEVER working on your firearm.
Remove magazine and **clear firearm, making sure it is completely unloaded.**



Remove slide, rotating slide release lever clockwise to the nine o'clock position.



Remove the set screws at points indicated. Use a .050 inch allen wrench.
Set screw "B" is at a 20 degree offset, make sure to properly seat the wrench.

1

Lift Mechanism Removal XR9 Series

NOTE! All pivot pins in the XR series are removed out the LEFT side of the frame. Removing a pivot pin out the right side of the frame will result in irreparable damage!



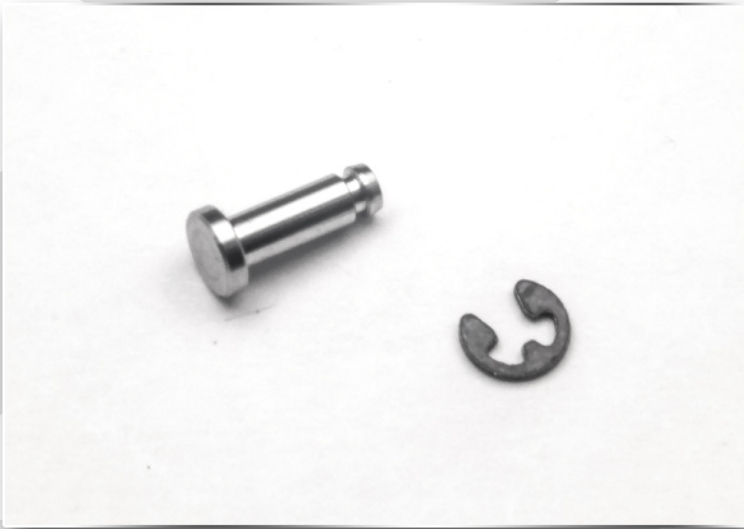
Remove lower link pivot pin from frame. Pin comes out of the left side of frame as shown. Removing the pin from the right side of the frame will damage the frame.



Partially remove hammer pivot pin. Allow pin to remain in frame far enough to retain the hammer as shown. This will allow the lift mechanism to be removed without removing the hammer. Remove lift mechanism.

2

Lift Mechanism Removal XR9 Series



To install the "e-clip" on the flip link pin, lay the e-clip on the flip link as shown and use the blade of a flat head screwdriver or other similar tool to snap the clip into the groove in the pin. Make sure e-clip is snapped into the groove and not above it. While the e-clip will remain on the pin if not seated into the groove, it will work its way off during firing!



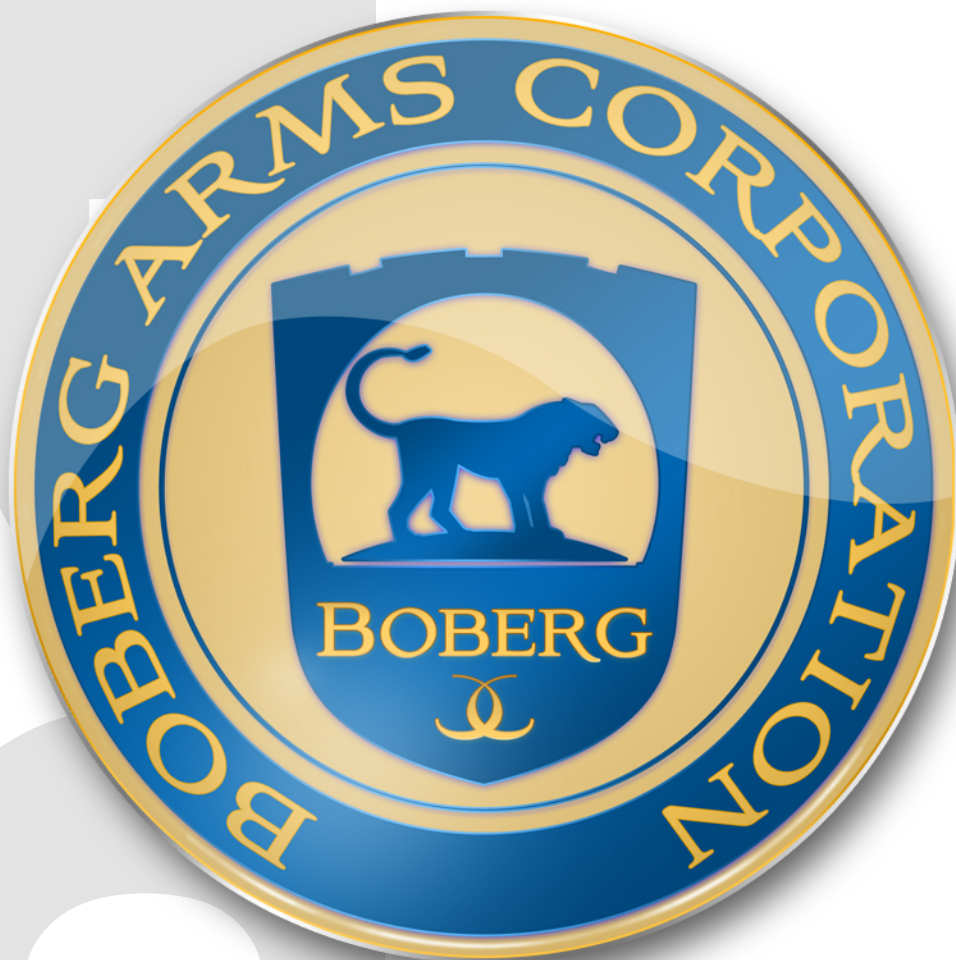
Reverse this process to reassemble the firearm. NOTE the 20 degree offset set screw that holds in the hammer pivot pin! Utilize a medium strength thread-lock on each set screw. Insert pivot pins through LEFT side of frame. Make sure "shoulder" of pivot pin is on the side that will interface with the set screw!

3

Lift Mechanism Removal XR9 Series

The staff at Boberg Arms is always happy to assist you in any way we can.
Stuck somewhere in the procedure? Give us a call!

Customer Service: 651-756-7669
(Mon to Fri, 9AM - 5PM CDT)



BOBERG ARMS APPRECIATES YOUR BUSINESS!