

# Set Screw Installation Instructions

## XR9 Series

**Clear Firearm, Making Sure it is Completely Unloaded.**

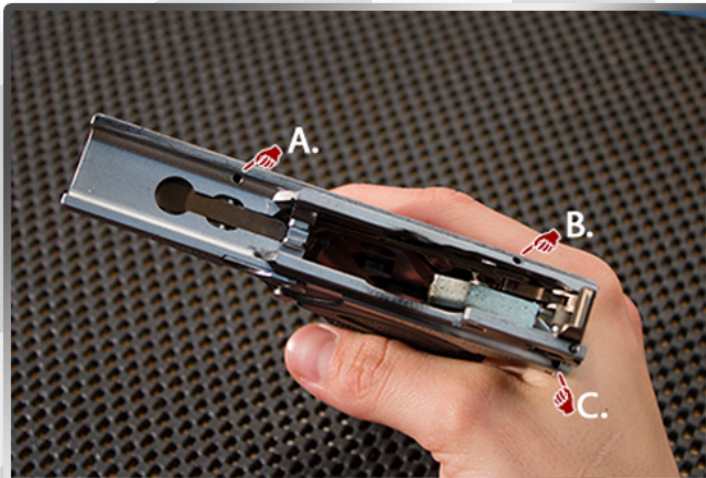
**Wear eye protection WHENEVER working on your firearm.**



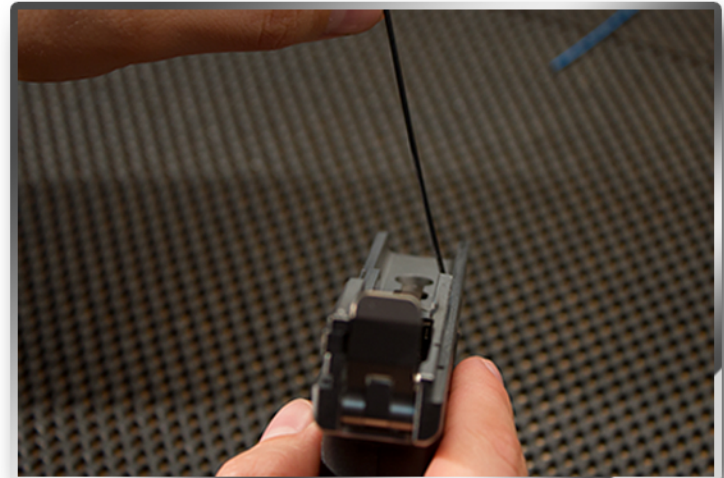
Remove magazine and **clear firearm, making sure it is completely unloaded.**



Remove slide, rotating slide release lever clockwise to the nine o'clock position.



Note the three set screw positions for the trigger, lift link and hammer pivot pins.



Note the trigger pivot pin set screw (A.) goes into the frame at a 20 degree offset!

Set screw part number - BA-000-0083 (2.5x3mm)

Hex wrench size - .050"

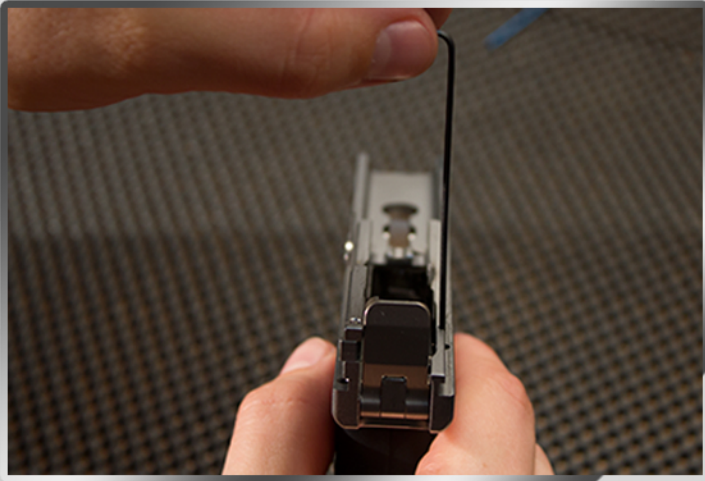
**1**

# Set Screw Installation Instructions

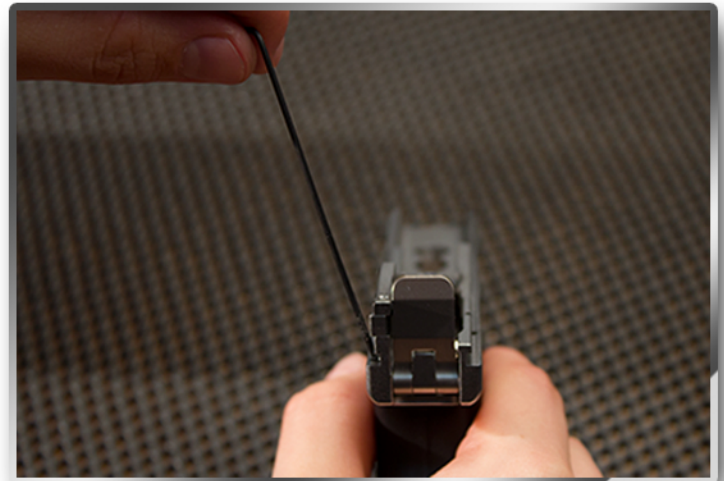
## XR9 Series

**Clear Firearm, Making Sure it is Completely Unloaded.**

**Wear eye protection WHENEVER working on your firearm.**



Note the lift link pivot pin set screw (B.) goes into the frame at a 90 degree angle!



Note the hammer pivot pin set screw (C.) goes into the frame at a 20 degree offset!

Utilize a medium strength thread lock on all set screws.

Replace slide/barrel assembly and **check to make sure firearm is cleared and, while firearm is pointed in a safe direction,** test for function..

The staff at Boberg Arms is always happy to assist you in any way we can.

Stuck somewhere in the procedure? Give us a call!

Customer Service: 651-287-0617 (Mon to Fri, 9AM - 5PM CDT)



*Boberg Arms Appreciates Your Business!*

**2**